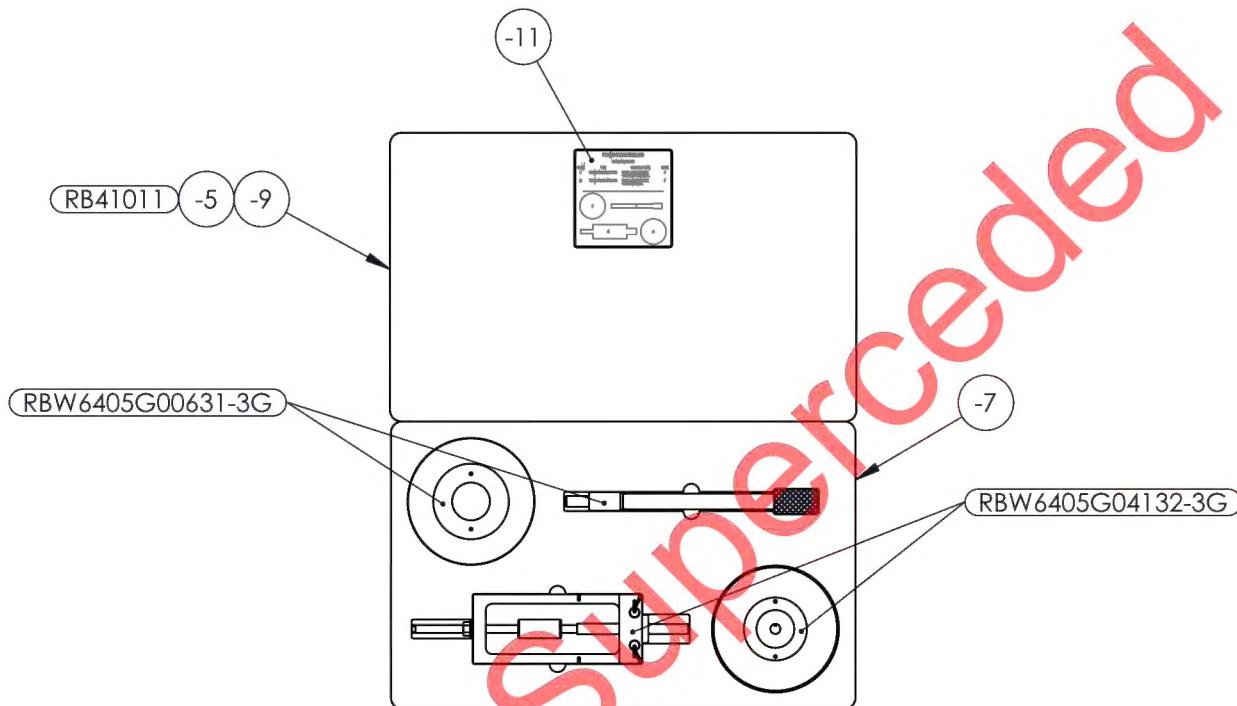


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		REDESIGNED BOTTOM FOAM, CH'D DEPTH OF TOP FOAM FROM 3-1/4 TO 3-1/2, CH'D INSIDE PLACARD TOOL LAYOUT PER R.W.	2/7/2011	RJC	RW
B		CH'D B/O INFO IN BOM FOR -5, -9, & -11, ADDED -13, CH'D -7 FINGER MOTCH DEPTH FROM 1.00 FOR RBW6405G04132-3G. CH'D -9 CUT OUT TO RECESS FOR PLACARD PER R.W.	5/25/2011	RJC	RW
C		CH'D -9 DIM FROM 3.50 TO 3.25, ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCE.	10/28/2011	RJC	RW
1		-7 CH'D FOAM DESIGN(SEPARATED -1 INTO TWO POCKETS.) AND DIM SCHEME WAS LINEAR IS ORDINATE. -11 UPDATED PLACARD TO REFLECT BOTTOM FOAM REDESIGN.	6/12/2013	BIM	JG
2	15-0365	UPDATED TO NEW DRAFTING STANDARDS. RBW6405G00631-3G & RBW6405G04132-3G REMOVED DASH NUMBERS. -5 CH'D B/O REF WAS #APP-1630-E IS #APP-1650-E. -7 SIMPLIFIED CUTOUTS. CH'D SIZE TO FIT 1650 CASE. -9 CH'D SIZE TO FIT 1650 CASE. CH'D MAT'L WAS C200 IS Y20. -11 REMOVED B/O CALLOUT. UPDATED TOOL LAYOUT. RB41011 CHANGED TO DART & REMOVED DASH NUMBER.	11/23/2015	DPD	JAG

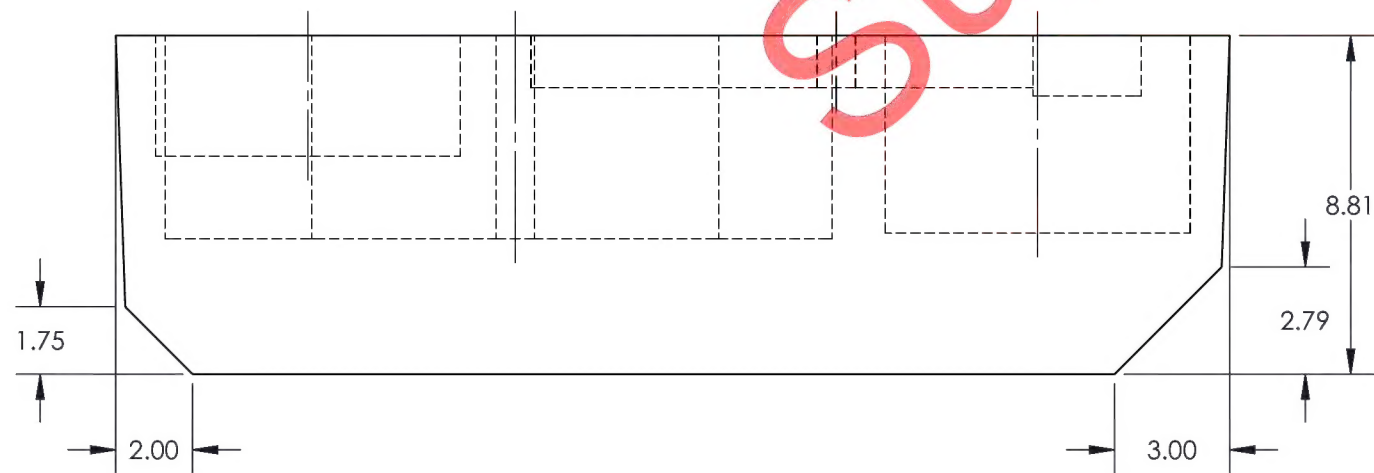
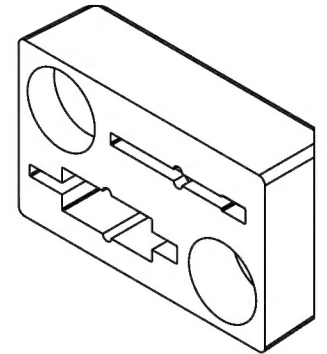
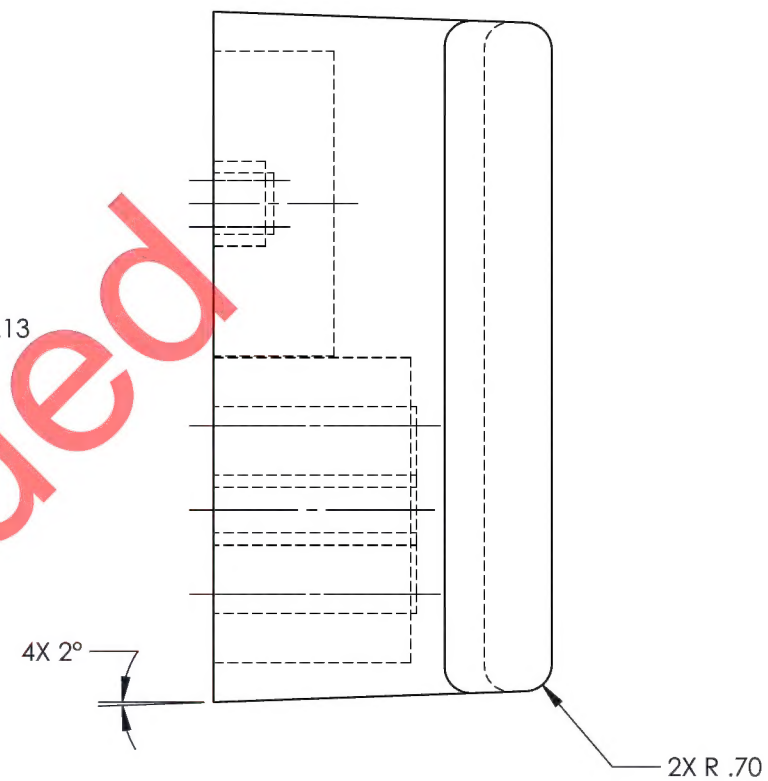
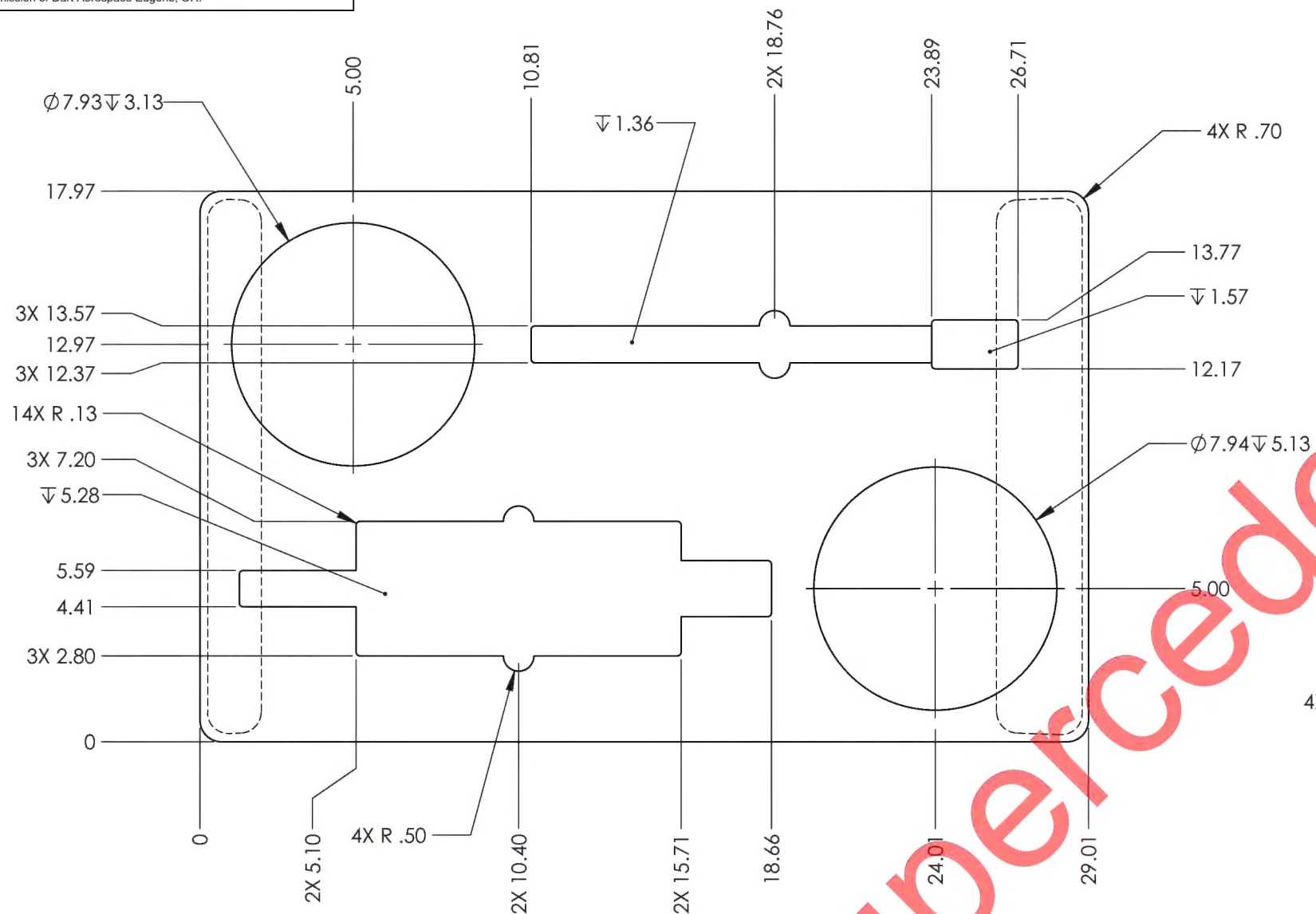


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	T/R DUPLEX BEARING REM.		RBW6405G00631-3G	1
				1	T/R DUPLEX BEARING INSTL.		RBW6405G04132-3G	1
		B/O	-5	1	CASE	PLASTIC	{PELICAN #APP-1650-E}	1
		B/O	-7	1	BOTTOM TOOL CUSHION	Y20, BLACK	8.81 X 17.97 X 29.01 (I.R. SPECIALTY)	2
		B/O	-9	1	TOP TOOL CUSHION	Y20, BLACK	1.80 X 18.04 X 29.13 (I.R. SPECIALTY)	3
			-11	1	INSIDE PLACARD	PLASTIC		4
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1

DART AEROSPACE	
TITLE T/R DUPLEX BEARING REMOVAL / INSTL KIT	
DWG NO. RBW6405G04032-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:12	DATE 11/15/2010
SHEET 1 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		REDESIGNED BOTTOM FOAM.	2/7/2011	RJC	RW
B		CH'D -7 FINGER NOTCH DEPTH FROM 1.00 FOR RBW6405G04132-3G.	5/25/2011	RJC	RW
1		-7 CH'D FOAM DESIGN(SEPERATED -1 INTO TWO POCKETS.) AND DIM SCHEME WAS LINEAR IS ORDINATE.	6/12/2013	BIM	JG
2	15-0365	-7 SIMPLIFIED CUTOUTS. CH'D SIZE TO FIT 1650 CASE.	11/24/2015	DPD	JAG

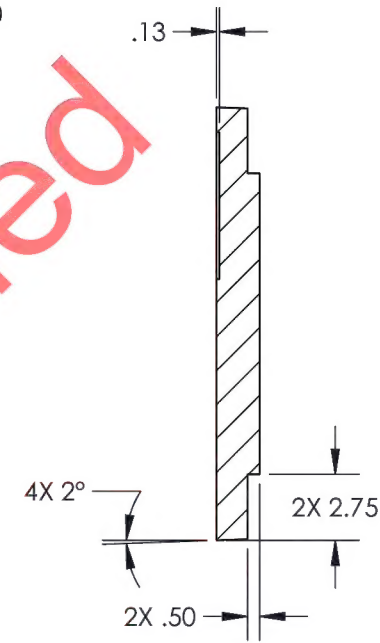
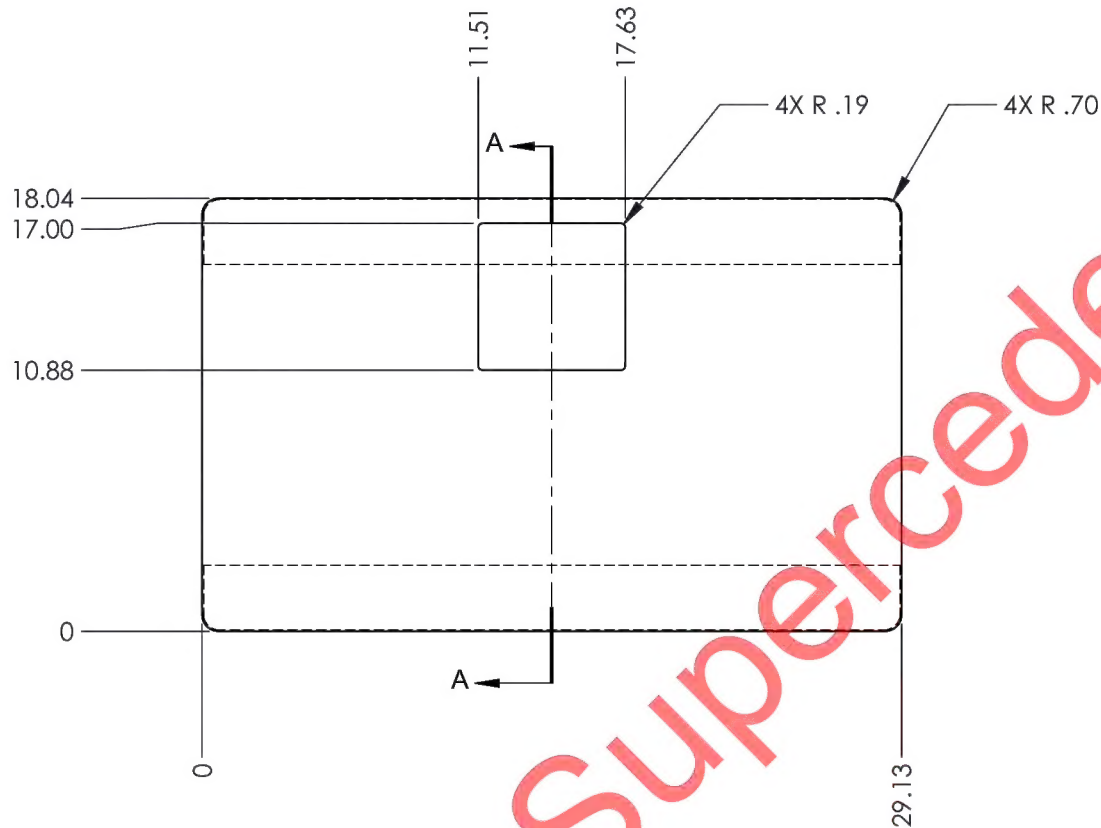


(-7)
BOTTOM TOOL CUSHION

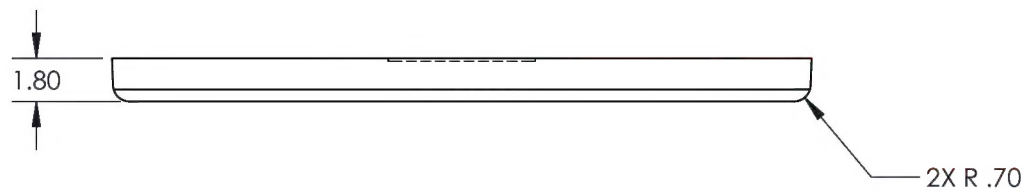
DART AEROSPACE	
TITLE T/R DUPLEX BEARING REMOVAL / INSTL KIT	
DWG NO. RBW6405G04032-3G-7	REV 2
MAT'L Y20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .010 .XX \pm .03 .X \pm .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:5	DATE 11/15/2010
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D DEPTH OF TOP FOAM FROM 3-1/4 TO 3-1/2.	2/7/2011	RJC	RW
B		CH'D -9 CUTOUT TO RECESS FOR PLACARD.	5/25/2011	RJC	RW
C		CH'D -9 DIM FROM 3.50 TO 3.25. ADDED CUTOUT ON BOTTOM FOR CASE PIN CLEARANCE.	10/28/2011	RJC	RW
2	15-0365	-9 CH'D SIZE TO FIT 1650 CASE. CH'D MAT'L WAS C200 IS Y20.	11/24/2015	DPD	JAG



SECTION A-A



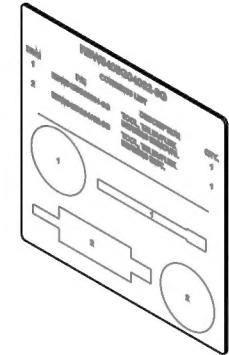
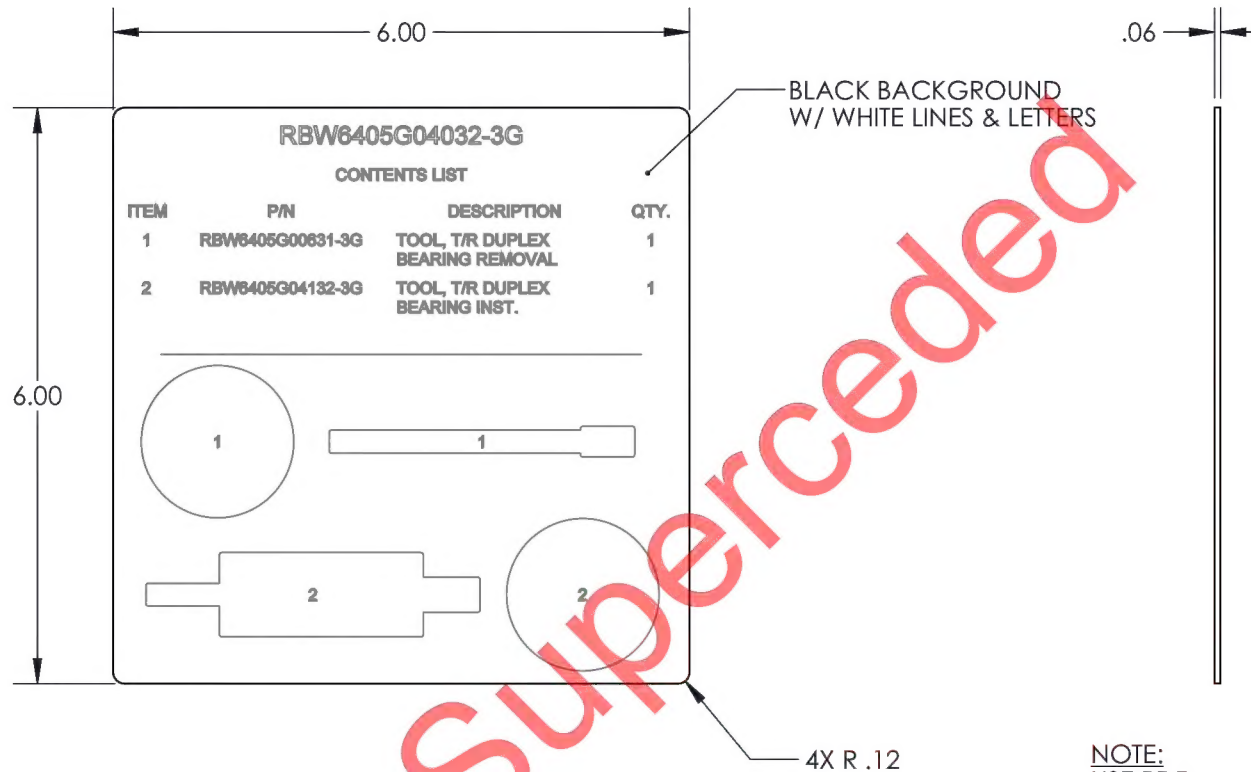
(-9)

TOP TOOL CUSHION

DART AEROSPACE	
TITLE T/R DUPLEX BEARING REMOVAL / INSTL KIT	
DWG NO. RBW6405G04032-3G-9	REV 2
MAT'L Y20, BLACK	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 1°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA AW139
SCALE 1:8	DATE 11/15/2010
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D INSIDE PLACARD TOOL LAYOUT PER R.W.	2/7/2011	RJC	RW
1		-11 UPDATED PLACARD TO REFLECT BOTTOM FOAM REDESIGN.	6/12/2013	BIM	JG
2	15-0365	-11 UPDATED TOOL LAYOUT.	11/24/2015	DPD	JAG



NOTE:
USE PDF.

(-11)
INSIDE PLACARD

DART AEROSPACE	
TITLE T/R DUPLEX BEARING REMOVAL / INSTL KIT	
DWG NO. RBW6405G04032-3G-11	REV 2
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 1°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 11/15/2010
SHEET 4 OF 4	